

# Optimal control of hybrid dynamical systems with the maximum principle: Application to a non linear chemical process

MANON Philippe, VALENTIN-ROUBINET Claire, GILLES Gérard

*Laboratoire d'Automatique et de Génie des Procédés (LAGEP)*

*UMR CNRS 5007, UCB Lyon 1*

*bat. 308G, ESCPE, 43, bd du 11 novembre 1918, 69622 VILLEURBANNE Cedex FRANCE*

*Tel: (33)-4-72-43-18-65, Fax : (33)-4-72-43-16-82*

*{manon, claire, gilles}@lagep.univ-lyon1.fr*

---

## Abstract:

Chemical products manufacturing must respect sequences which lead them from an initial phase to a final one. In each phase the dynamic evolutions in the process are continuous. This paper presents a new method that minimizes the overall operating time to get the desired products, respecting the constraints on the continuous variables. It is based on the Pontryagin's maximum principle extended to discrete controlled hybrid dynamical systems. It is illustrated on a non linear chemical process.

## Keywords:

hybrid dynamical systems, nonlinear optimal control, Pontryagin's maximum principle, chemical processes

---

experienced chemist engineer could often tell which sequence to choose.

Section 2 presents the hybrid system model. Section 3 gives a chemical process example to illustrate the method. The next section presents the time optimal control synthesis method. It is based on the Pontryagin's Maximum Principle (PMP) which is adapted to Hybrid Dynamical Systems (HDS) with no discontinuity on the state vector and with a discrete control. First, it is proven that the PMP can be applied to such HDS. Then, the necessary conditions to transform the optimal control problem into an algebraic and differential equations system are presented. In section 5, this method is applied to the chemical process example presented in section 3.

## 1. INTRODUCTION

Chemical processes include manufacturing phases like, filling or emptying a reactor, heating or mixing a product. They may operate in multiple distinct phases (modes) that can be executed in parallel or in sequence. To achieve the different phases, resources as valves, pipes, reactors, heaters are needed. They have characteristics of different nature: actuators admit a logic control (open, close, heat, cool, ...) and sensors give a continuous information (flow rate, heating power, temperature, ...). The model which is needed is then hybrid in the sense of including discrete and continuous variables. The sequences of phases are represented by discrete or Boolean variables, and the dynamic evolution of levels, concentrations or temperatures in the equipment are represented by differential and/or algebraic equations.

This paper presents a method which minimizes the overall time duration for the system to reach a final hybrid region (a hybrid region is made of a region of the continuous state space and a discrete phase) from an initial hybrid region, respecting the constraints on the continuous variables and the allowed discrete control sequences. The chosen approach in this paper is to determine all the controllable manufacturing sequences with a systematic controllability method [1] [2], and then to minimize the processing time of the sequences which may lead to the absolute minimum time duration whatever the sequence is. Usually, an

## 2. MODELING WITH HYBRID AUTOMATA

The hybrid process is modeled by a hybrid automata [3] [4]. As well as in the Branicky unified model [5], autonomous and controlled jumps (continuous variable discontinuity) and autonomous and controlled switching (vector field discontinuity) may be represented.

A hybrid automata HA is defined by a 8-tuple  $HA=(X, Q, \mu_1, \mu_2, \Sigma, \mu_3, Q_0, Q_f)$ :

- $X$  is a vector subspace  $X \subseteq \mathbb{R}^n$  which represents the state-space of the system.  $x$  is the continuous state vector of the system denoted by:  $x=[x_1 \dots x_n]^T \in X$ .
- $Q$  is the possible discrete phases set (also called modes, locations or discrete states) of the hybrid process:  $Q = \{l_j, j \in \{1, \dots, m\}\}$ . Then, the hybrid state of the system is given by the couple  $(x, l) \in X \times Q$ .

- $\mu_1$  is the set of  $m$  vector fields associated with each phase  $l_j$ . The dynamics of the state vector  $x$  are denoted by:  $\mu_1 = \{\mu_1(l_j), j \in \{1, \dots, m\}\}$ , that is:  $\forall l_j \in Q, \dot{x} = \mu_1(l_j)(x)$ .

The function  $\mu_1(l_j)$  is supposed to be locally Lipschitz with respect to  $x$ .

- $\mu_2$  is the set of constraints for each phase:  $\mu_2 = \{\mu_2(l_j) / j \in \{1, \dots, m\}\}$ .  $\mu_2(l_j)$  represents the constraints for the phase  $l_j$ . It is a manifold described by  $c_j$  linear inequalities:  $\forall k \in \{1, \dots, c_j\}, C_k^T x \leq d_k$  with  $C_k$  a  $n$ -length vector and  $d_k$  a constant. The constraints  $\mu_2(l_j)$

can not be violated, which means that the phase  $l_j$  is left as soon as an inequality of  $\mu_2(l_j)$  is going to be false.

- $\Sigma$  is the events set.  $\Sigma = \{\delta_{jk}, j \in \{1, \dots, m\}, k \in \{1, \dots, m\}/j \neq k\}$ . Each event  $\delta_{jk}$  defines the discrete transition  $tr_{jk} \in Q^2$  from the location  $l_j$  to the location  $l_k$ . A discrete transition  $tr_{jk}$  can be either autonomous or controlled. If the constraints  $\mu_2(l_j)$  are going to be violated then the event  $\delta_{jk}$  is generated by the plant,  $\delta_{jk}$  is uncontrolled and the transition is autonomous, else,  $\delta_{jk}$  is generated by the control,  $\delta_{jk}$  is controlled and the transition is controlled.

- $\mu_3$  is a set of functions associated to the event  $\delta_{jk}$ :

$$\mu_3 = \left\{ \mu_3(l_j, \delta_{jk}, l_k) / \begin{array}{l} j \in \{1, \dots, m\}, k \in \{1, \dots, m\}, j \neq k, \delta_{jk} \text{ is defined} \end{array} \right\}$$

It defines real valued variables jumps (or discontinuities) when an event occurs. if  $\delta_{jk}$  exists, then the phase transition from  $l_j$  to  $l_k$  is defined and:

$$\mu_3(l_j, \delta_{jk}, l_k) : \mathbb{R} \rightarrow \mathbb{R} / x(t^+) = \mu_3(l_j, \delta_{jk}, l_k)(x(t^-))$$

if  $\delta_{jk}$  does not exist, neither the phase transition from  $l_j$  to  $l_k$ , nor  $\mu_3(l_j, \delta_{jk}, l_k)$  are defined.

- $Q_0$ , and  $Q_f$  are the sets of initial and final locations.

In order to simplify the hybrid automata graphical representation:

- $\mu_1(l_j)$  is not represented inside a phase if the vector field  $\mu_1(l_j)(x) = \dot{x} = 0$ .
- If  $\mu_2(l_j)$  is not represented inside a phase, it is equal to the global constraint GC, which are defined separately.
- Initial and final phases are represented by double circles.

### 3. ILLUSTRATION ON A CHEMICAL PROCESS

The chemical process sketched on figure 1 will be modeled. It is a continuous stirred tank reactor (i.e. the liquid properties are homogenous everywhere inside the reactor) adapted from [6]. The aim of the system is to supply a consumer with a product at a flow rate  $F$ , having a concentration  $C$  and a temperature  $T$ , knowing that the incoming products have two different qualities.

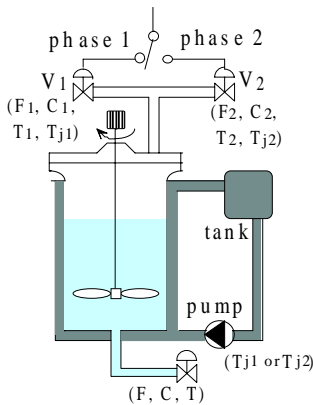


Figure 1. process example

The reactor may be either filled by valve  $V_1$  and coupled to a heating system which supplies  $T_{j1}$  (defining a first dynamic phase), or filled by valve  $V_2$  and heated at temperature  $T_{j2}$  (defining a second dynamic phase). The heating system is realized by a jacket (index  $j$ ) which surrounds the reactor, a tank and a pump. In this jacket, a liquid circulates at a given temperature  $T_{ji}$ ,  $i \in \{1, 2\}$ .

The reactor characteristics are given next: maximum capacity:  $V_M=10 \text{ m}^3$ , thermal exchange area:  $A=28.2 \text{ m}^2$ , thermal exchange coefficient:  $U=72.09 \text{ J} \cdot (\text{s} \cdot \text{m}^2 \cdot \text{K})^{-1}$ . The liquid supplied at the output has the following properties: molecular weight:  $w_m=0.01802 \text{ kg} \cdot \text{mol}^{-1}$ , density:  $d=1000 \text{ kg} \cdot \text{m}^3$ , heat capacity:  $C_p=33.7 \text{ J} \cdot (\text{K} \cdot \text{mol})^{-1}$ . In the first dynamic phase, the incoming liquid has the following properties: concentration:  $C_1=100 \text{ mol} \cdot \text{m}^{-3}$ , flow rate:  $F_1=5 \times 10^{-4} \text{ m}^3 \cdot \text{s}^{-1}$ , temperature:  $T_1=308 \text{ K}$ , temperature in jacket:  $T_{j1}=308 \text{ K}$ . In the second dynamic phase, the incoming liquid has the next properties: concentration:  $C_2=5000 \text{ mol} \cdot \text{m}^{-3}$ , flow rate:  $F_2=8 \times 10^{-4} \text{ m}^3 \cdot \text{s}^{-1}$ , temperature:  $T_2=324 \text{ K}$ , temperature in jacket:  $T_{j2}=324 \text{ K}$ . Finally, the consumer needs a product at a fixed flow rate  $F = 7 \times 10^{-4} \text{ m}^3 \cdot \text{s}^{-1}$ .

The continuous state vector has 3 components:  $x_1$  is the liquid output concentration  $C$ ,  $x_2$  is the liquid output temperature  $T$  and  $x_3$  is the liquid volume  $V$  inside the reactor. The differential non linear equations in dynamic phases  $\mu_1(l_i)$   $i \in \{1, 2\}$  are given below:

$$\dot{x}_1 = \frac{F_1}{x_3} (C_1 - x_1) \quad (1)$$

$$\dot{x}_2 = \frac{F_1}{x_3} (T_1 - x_2) + \frac{U A w_m}{d C_p x_3} (T_{ji} - x_2) \quad (2)$$

$$\dot{x}_3 = F_1 - F \quad (3)$$

The system must be driven from an initial phase  $l_0$ , where the continuous region is reduced to a single point  $x_0$  ( $2500 \text{ mol} \cdot \text{m}^{-3}$ ,  $303 \text{ K}$ ,  $10 \text{ m}^3$ ) and dynamics are null (i.e.  $\mu_1(l_0): \dot{x}=0$ ), to the desired final phase (where dynamics are also null) with the constraints  $\mu_2(l_3): 2200 \leq x_1 \leq 2300$ ,  $311 \leq x_2 \leq 315$ ,  $0 \leq x_3 \leq 10$ . The global constraints are GC:  $2000 \leq x_1 \leq 2500$ ,  $303 \leq x_2 \leq 323$ ,  $0 \leq x_3 \leq 10$ .

The process model is sketched on figure 2.

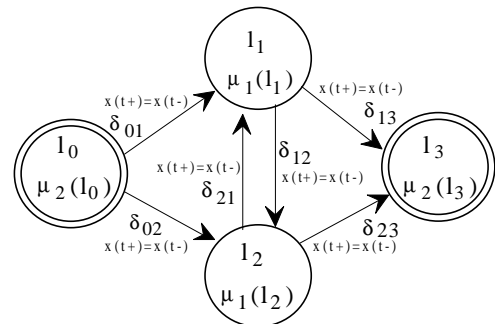


Figure 2. process model

## 4. TIME OPTIMAL CONTROL FOR HYBRID SYSTEMS: THE MAXIMUM PRINCIPLE

### 4.1. Basic concepts

The process can be driven to its final phase by switching from one of its dynamic phase to the other and letting evolve the time in each dynamic phase until the state vector value is acceptable for the final desired hybrid region. The controllable sequences to be optimized are determined with the controllability method presented in [1] and [2]. This method is based on the computation of geometrical sets in the state-space. These calculated sequences are hybrid : they are composed of a sequence of phases which respects the constraints on the continuous state variables.

In this paper, it is proposed to calculate time durations for these sequences which minimize the overall time duration. The chosen approach to solve this problem is an extension of the Pontryagin's Maximum Principle (PMP), usually used for continuous systems, to Hybrid Dynamical Systems (HDS). The PMP is applicable to any system having a piecewise continuous control [7]. First, it will be verified that the considered HDS fit this assumption.

The studied class of HDS are systems which switch between  $m$  vector fields  $\mu_1$  over time on occurrence of a discrete control  $\Sigma$ . They are called Discrete Controlled HDS (DCHDS). They can also be described as follows:

$$\dot{x}(t) = f(x(t), u(t)) \quad (4)$$

where:

- $x \in X \subset \mathbb{R}^n$  is the state vector,
- $u = [u_1 \dots u_m]^T \in U \subset \{0, 1\}^m$  is the control vector such that  $\forall t_a \leq t < t_b, \exists i \in \{1, \dots, m\}$ , such that  $u_i = 1$  and  $\forall j \in \{1, \dots, m\} / j \neq i, u_j = 0$ . This means that the system is in the phase  $i$  from  $t_a$  to  $t_b$ .
- $f(x, u) = \sum_{k=1}^m u_k \otimes \mu_1(l_j)$  is a function vector of dimension  $n$ . The symbol  $\otimes$  represents the Kronecker product.

As long as the system remains in the same phase  $i$ ,  $u(t)$  is constant. Moreover, if the control sequence length is finite, the number of discontinuities of the control is countable and then, the control is piecewise constant. Thus, the PMP can be applied to DCHDS.

Now, let us describe how the PMP can be extended to such

systems. First, the time minimization criterion is:  $J = \int_{t_0}^{t_f} dt$

with the initial time  $t_0$  and the final time  $t_f$ . Therefore,  $\dot{x}_0 = f_0 = 1$ . The Hamiltonian function is:

$$H(x, p, u) = \sum_{i=1}^m H_i u_i \quad (5)$$

where  $p \in \mathbb{R}^n$  is the adjoint vector defined by

$$\dot{p} = - \left( \frac{\partial f}{\partial x} \right)^T p \quad \text{and } H_i \text{ is the Hamiltonian of phase } l_i$$

defined by the dynamic  $\mu_1(l_i)$ :

$$H_i(x, p) = p_0 f_0 + \sum_{j=1}^n p_j \mu_1(l_i)(x_j) \quad (6)$$

The Hamiltonian system is:

$$\dot{x} = \frac{\partial H}{\partial p} \quad \dot{p} = - \frac{\partial H}{\partial x} \quad (7)$$

The PMP defines necessary conditions for optimality which must be verified by the optimal control  $u_o$  [7] [8]:

$$p_0 = -1 \quad (8)$$

$$H(x, p, u_o) = \sup_{u \in U} \sum_{i=1}^m H_i u_i \quad (9)$$

Moreover, if the final instant  $t_f$  is not fixed:

$$H(x, p, u_o) = 0 \quad (10)$$

The state vector optimal trajectory reaches the final manifold  $\mu_2(l_f)$  on  $k_f$  boundaries (with  $1 \leq k_f \leq \min(n, c_f)$ ). They are noted  $\mu_{2k}(l_f)$ . If the trajectory  $x(t)$  is optimal, then the transversality conditions on the adjoint vector [7] [8] are verified:

$$p(t_f) = \left[ \frac{\partial \mu_{2k}(l_f)}{\partial x} \right]^T \pi_f |_{t=t_f} \quad (11)$$

where  $\pi_f$  is a  $k_f$  length vector.

The previous conditions (equations 8 to 11) are due to the classical form of the PMP, i.e. when it is applied to continuous systems. The extension of the PMP to DCHDS leads to new necessary conditions which are now presented. but first, it is recalled that the discrete transition  $\tau_{ij}$  can be either controlled or autonomous when the DCHDS switches from the dynamics  $\mu_1(l_i)$  to the dynamics  $\mu_1(l_j)$  at time  $\tau$ .

### 4.2. Equations issued of discrete transitions

If a controlled transition occurs, new equations are issued of equation (9). The Hamiltonian function  $H_i$  at the phase  $l_i$  and the Hamiltonian function  $H_j$  at the phase  $l_j$  respect the following conditions:

$$\sup_{u \in U} H = H_i > H_j \text{ at } t = \tau - dt \text{ and } H_i < H_j = \sup_{u \in U} H \text{ at } t = \tau + dt$$

$$\text{Then, } \sup_{u \in U} H = H_i = H_j \text{ at } t = \tau \quad (12)$$

Then transversality conditions at the switching time  $\tau$  imply:

$$p(\tau+dt)=p(\tau-dt) \quad (13)$$

In phase  $l_i$ , if the manifold  $\mu_2(l_i)$  get violated at time  $t=\tau$ ,  $\delta_{ij}$  must occur. The transition from the phase  $l_i$  to the phase  $l_j$  happens when the optimal trajectory of the state vector reaches  $k_i$  boundaries of this manifold. These  $k_i$  equalities are noted  $\mu_{2k}(l_i)$ . The next equations can be written:

$$H_j = H_i + \left[ \frac{\partial \mu_{2k}(l_i)}{\partial t} \right]^T \pi_{i|t=\tau} \quad (14)$$

$$p(\tau + dt) = p(\tau - dt) - \left[ \frac{\partial \mu_{2k}(l_i)}{\partial x} \right]^T \pi_{i|t=\tau} \quad (15)$$

where  $\pi_i$  is a  $k_i$  length vector. As the equation (11), the equations (13) and (15) are transversality conditions. The last four equations (12 to 15) are obtained by using the principle that the optimal problem can be cut in two separate optimal problems  $op_1$  (for  $0 < t < \tau$  with the terminal condition  $x(\tau)_{op1} = x(\tau)_{op2}$ ) and  $op_2$  (for  $\tau < t < t_f$ ). It uses the dynamic programming principle, where the Bellman function is verified [9]. Mathematical rigorous demonstration can be found in [10] and [11]. The transition function  $\mu_3$  can be introduced in these last equations in order to deal with systems having state vector discontinuities.

In this section, we have seen how an optimal control problem for DCHDS can be translated into an system of algebraic and differential equations. The number of equations  $N_{eq}$  in this system depends of the state variables number  $n$ , the number of dynamic phases  $p$  (i.e. phases the dynamic of which is not null) and the number of autonomous transitions  $c$ . The complexity, the calculation of which can be found in [12], is:

$$N_{eq} = 2np + n + c + p \quad (16)$$

## 5. CONTROL SYNTHESIS FOR THE EXAMPLE

An optimal control for the process modeled in section 3 will be calculated. Two cases are considered. First, the solution to the optimal problem when the constraints of the dynamic phases are neglected, is calculated. This solution is used to calculate the optimal problem solution when the constraints are respected.

### 5.1. Some preliminaries

The controllability method gives the shortest discrete controllable sequence  $seq=[l_0, l_1, l_2, l_1, l_3]$  taking into account the loop  $l_2-l_1$  in the model (cf. fig 2.). It is decided

that the optimal control in the constrained case will be calculated for the shortest controllable sequence  $seq$ .

The shape of all the continuous state variables possible trajectories in the constrained case was graphically sketched by the controllability method. After some observations on the process evolution behavior, it can be concluded that the final point  $x_f$  of the optimal trajectory is equal to  $x_f=(2300, 311, x_{f3})$  with  $0 \leq x_{f3} \leq 10$ .

Because we are interested mainly by the dynamic phases, the dynamic sequences  $dynseq$  is defined:  $dynseq=[l_1 l_2 l_1]$ . The state vector and the adjoint vector will be noted  $x_{s_i}$  and  $p_{s_i}$  where  $i \in \{1, \dots, |dynseq|\}$  is the position number of the phase in the dynamic sequence. For example,  $x_{s_3}$  for  $dynseq$  denotes the state vector  $x$  in the third phase of  $dynseq$ , i.e. in the phase  $l_1$ . The time  $t_{s_i}$  denotes the remaining time in the  $i^{th}$  phase of the considered dynamic sequence.

### 5.2. The unconstrained optimal problem

The sequence  $seq$  is composed of  $p=3$  dynamic phases,  $c=0$  autonomous transitions (unconstrained case) and there are  $n=3$  state variables. Therefore, the equation (16) states that the system of algebraic and non linear differential equations in the unconstrained case is made of 24 equations. They are established as follows:

*Phase  $l_1$ :* At time  $t=0$ , the process is in dynamic phase  $l_1$ .

Equations (6) and (8) lead to:  $H_1 = -1 + p_{s1}^T \mu_1(l_1)$ . By equation (10),  $H_1=0$  whatever  $t$  and at  $t=0$ ,  $x_0$  is fixed, so a first equation (eq1) is obtained:

$$H_1 = -1 + p_{s1}(0)^T \mu_1(l_1)(x_{s1}(0)) = 0$$

During the phase  $l_1$ , the dynamic is  $\mu_1(l_1)$ . Therefore, three differential equations (eq2 to eq4) must be taken into account:  $\dot{x}_{s1} = \mu_1(l_1)$ . With equation (7), three differential equations (eq5 to eq7) identify the adjoint

$$\text{vector: } \dot{p}_{s1} = - \left( \frac{\partial H_1}{\partial x} \right)^T.$$

*Switch from the phase  $l_1$  to the phase  $l_2$ :* At time  $t=t_{s1}$ , the process switches from  $l_1$  to  $l_2$ . It is a controlled event because, in this part, the constraints on the state vector in the dynamic phases are neglected. Because the state vector  $x$  has no discontinuities when a transition occurs:  $x_{s2}(0) = x_{s1}(t_{s1})$ . The equation (13) leads to and  $p_{s2}(0) = p_{s1}(t_{s1})$ . From equations (6) and (8):  $H_2 = -1 + p_{s2}^T \mu_1(l_2)$ . From equation (12), a new equation is found (eq8):

$$H_2(x_{s1}(t_{s1}), p_{s1}(t_{s1})) - H_1(x_{s1}(t_{s1}), p_{s1}(t_{s1})) = 0$$

*Phase  $l_2$ :* the state and the adjoint vector dynamics in phase  $l_2$  gives six new differential equations (eq9 to eq14):

$$\dot{x}_{s2} = \mu_1(l_2)(x) \text{ and } \dot{p}_{s2} = - \left( \frac{\partial H_2}{\partial x} \right)^T.$$

*Switch from the phase  $l_2$  to the phase  $l_1$ :* At time  $t=t_{s2}$ , one equation (eq15) is established:

$$H_1(x_{s2}(t_{s2}), p_{s2}(t_{s2})) - H_2(x_{s2}(t_{s2}), p_{s2}(t_{s2})) = 0$$

*Phase  $l_2$ :* the state and the adjoint vector dynamics in phase  $l_2$  gives six new differential equations (eq16 to eq21).

At the final time  $t=t_f=t_{s1}+t_{s2}+t_{s3}$ , the continuous state variables reach  $k_f$  boundaries of the final constraint region  $\mu_2(l_3)$ . It is recalled that the optimal trajectory ends on the following straight line  $x_f=(2300, 311, x_3)$ . Therefore,  $k_f=2$  and two new equations are defined (eq22, eq23). By equation (11), it is deduced  $p_{s2}(t_{s2})=[\pi_{f1} \ \pi_{f2} \ 0]^T$ . Only the third equation (eq24) is interesting.

This system, composed of 24 equations, has also 24 unknown variables : the vector  $p_{s1}(0)$ , time  $t_{s1}$ , vectors  $p_{s1}(t_{s1})$  and  $x_{s1}(t_{s1})$ , time  $t_{s2}$ , vectors  $p_{s2}(t_{s2})$  and  $x_{s2}(t_{s2})$ , time  $t_{s3}$ , vectors  $p_{s3}(t_{s3})$  and  $x_{s3}(t_{s3})$ . The system of equations is solved using a numerical optimization method with matlab. The result is:

$$\begin{array}{lll} t=0 & x(0) = \begin{bmatrix} 2500 \\ 303 \\ 10 \end{bmatrix} & p(0) = \begin{bmatrix} -7.13 \\ 427 \\ -969 \end{bmatrix} \\ t=t_{s1}=5434s & x(t_{s1}) = \begin{bmatrix} 1900 \\ 306 \\ 8.91 \end{bmatrix} & p(t_{s1}) = \begin{bmatrix} -9.50 \\ 1063 \\ -241 \end{bmatrix} \\ t=t_{s2}=1552s & x(t_{s2}) = \begin{bmatrix} 2300 \\ 311 \\ 9.07 \end{bmatrix} & p(t_{s2}) = \begin{bmatrix} -10.9 \\ 1473 \\ 0 \end{bmatrix} \\ t=t_{s3}=0s & x(t_{s3})=x(t_{s2}) & p(t_{s3})=p(t_{s2}) \end{array}$$

The optimal trajectories are presented figures 3 to 5 at the end of the paper.  $t_{s3}=0$  means that the shortest sequence, if the constraints are not respected, is  $[l_0, l_1, l_2, l_3]$  and this sequence leads to the optimal control. Then, it is not necessary to try longer sequences because the remaining times in the phases before  $l_3$  would be always null.

### 5.3. The constrained optimal problem

It must be determined if the events  $\delta_{12}$  and  $\delta_{21}$  which lead to  $\text{dynseq}_c$  are controlled or not. The resulting equations of the system would not be the same.

In the unconstrained case, the optimal trajectory of the state variables respects the dynamic phases constraints everywhere except around the first transition from  $l_1$  to  $l_2$ , where the concentration is below the allowed minimum:  $2000 \text{ mol.m}^{-3}$  (c.f. figures 3 and 5). Therefore, in the constrained case, the process must switch from  $\mu_1(l_1)$  to  $\mu_1(l_2)$  when  $x_1=2000$ . It defines an autonomous transition on the occurrence of  $\delta_{12}$ .

The shape of all the continuous state variables possible trajectories (sketched with the controllability method) show that, if the first switch occurs on the constraints limit, the second does not. So, event  $\delta_{21}$  is controlled.

The system of algebraic and differential non linear equations is established by the same method as in the unconstrained case. Equations due to the autonomous transition are substituted to the equation eq8 of the previous system of equations. At time  $t=t_{s1}$ ,  $x_1=2000$ . It defines and gives an equation to introduce in the system. Equation (15) gives the three next equations:  $p_{s2}(0)=p_{s1}(t_1)-$

$[\pi_{11} \ 0 \ 0]^T$ , and equation (14) gives a new equation:

$$H_2 = H_1 + \left( \frac{\partial \mu_{2k}(l_1)}{\partial t} \right)^T \pi_{11}|_{t=\tau}$$

The sequence seq is composed of  $p=3$  dynamic phases,  $c=1$  autonomous transitions and  $n=3$  because there are 3 state variables. Therefore, there are 25 algebraic and non linear differential equations in the constrained case. There are also 25 unknown variables: the vector  $p_{s1}(0)$ , time  $t_{s1}$ , vectors  $p_{s1}(t_{s1})$  and  $x_{s1}(t_{s1})$ , the shifting value  $\pi_{11}$  on the adjoint vector at time  $t=t_{s1}$ , time  $t_{s2}$ , vectors  $p_{s2}(t_{s2})$  and  $x_{s2}(t_{s2})$ , time  $t_{s3}$ , vectors  $p_{s3}(t_{s3})$  and  $x_{s3}(t_{s3})$ . The solution is calculated with the same algorithm than before. The resulting values are:

$$\begin{array}{lll} t=0 & x(0) = \begin{bmatrix} 2500 \\ 303 \\ 10 \end{bmatrix} & p(0) = \begin{bmatrix} -6.54 \\ 494 \\ -883 \end{bmatrix} \\ t=t_{s1}=4460s & x(t_1) = \begin{bmatrix} 2000 \\ 305.6 \\ 9.11 \end{bmatrix} & p(t_1) = \begin{bmatrix} -8.26 \\ 1037 \\ -307 \end{bmatrix} & \pi_{11}=3.59 \\ t=t_{s2}=2033s & x(t_2) = \begin{bmatrix} 2486 \\ 312 \\ 9.31 \end{bmatrix} & p(t_2) = \begin{bmatrix} -14.1 \\ 1572 \\ -127 \end{bmatrix} \\ t=t_{s3}=1484s & x(t_3) = \begin{bmatrix} 2300 \\ 311 \\ 9.01 \end{bmatrix} & p(t_3) = \begin{bmatrix} -15.3 \\ 2033 \\ 0 \end{bmatrix} \end{array}$$

The optimal trajectories are presented figures 3 to 5 at the end of the paper. The shifting value  $\pi_{11}$  is noted pi on the figure 4. The calculation of optimal control for a longer controllable sequence have been realized. As it could be guessed, the remaining times in the dynamic phases just before  $l_3$  are null.

## 6. CONCLUSION

In this paper, we have presented how to synthesize the time optimal control for Discrete Controlled Hybrid Dynamical Systems (DCHDS).

The synthesis method does not impose a maximum number of continuous state variables. Nevertheless, the number of equations to solve increases rapidly, so only a numerical solution is calculated. But the possible non linearity of the dynamics introduces convergence and uniqueness of solution problems (local Vs global minimum). Therefore, the initial guess for the numerical solution calculation must be adequately chosen.

In addition to these numerical convergence problems, the existence and the uniqueness of an optimal solution is not systematic. The equations system, stated thanks to the PMP theory, gives necessary but no sufficient conditions. Moreover, the system of equations to be solved can be non linear. So the solution may be not unique. By now, it has only been proven that an optimal control exists and is unique for linear systems [7].

These last two points are classical problems of non linear control and more works to clarify it for DCHDS should be interesting to realize.

## 7. ACKNOWLEDGMENTS

The authors thank the club EEA/SEE working group on Hybrid Dynamic Systems for valuable discussions on this topic and related topics. They also thank Pierre Laurent, associate professor at the university of Lyon, for the help in the algorithmic development and Paola Colombo, chemical engineer at the polytechnic school of Torino, for the plant chemical design.

## 8. REFERENCES

- [1] P. Manon, C. Valentin-Roubinet, Synthesis of a trajectory to nominal mode for a class of hybrid dynamical systems, *European Journal of Automation*, volume 33, n°8-9/1999, pp. 995-1014
- [2] P. Manon, C. Valentin-Roubinet, Controller synthesis for hybrid systems with linear vector fields, *IEEE International Symposium on Intelligent Control / Intelligent Systems and Semiotics*, Cambridge, US, Sept 1999, pp. 17-22
- [3] M. Tittus, B. Egardt, Control design for integrator hybrid systems, *IEEE T. Automatic Control*, vol. 43, n° 4, p491-500, 1998
- [4] A. Asarin, O. Maler, A. Pnueli, On the analysis of Dynamical Systems having piecewise constant derivatives, *Theoretical Computer Science*, 138, p 35-65, 1995
- [5] M. Branicky, V. Borkar, S. Mitter, A unified framework for hybrid control, *Proceedings of the 11<sup>th</sup> international conference on analysis and optimization of systems*, Sophia-Antipolis, France, 1994, Springer-Verlag, p. 352-358
- [6] J.P. Corriou, *Commande des procédés*, Lavoisier, 1996
- [7] L.S. Pontryagin, V.G. Boltyanskii, R.V. Gamkrelidze, E.F. Mishchenko, *The Mathematical Theory of Optimal Processes*, Pergamon, 1964
- [8] M. Athans, P.L. Falb, *Optimal Control: An Introduction to the Theory and Its Applications*, McGraw-Hill, 1966
- [9] ED ntag, *Mathematical Control Theory*, Texts in Applied Mathematics 6, Springer Verlag, 1990
- [10] A.E. Bryson, Y.C. Ho, *Applied Optimal Control*, Gin and Co, 1969
- [11] P. Riedinger, C. Zanne, F. Kratz, Time Optimal Control of Hybrid Systems, *ACC 99*, San Diego, June 2-4, 1999
- [12] P. Manon, C. Valentin-Roubinet, G. Gilles, Optimal Control of Hybrid Dynamical Systems, *LAGEP Internal Note*, 2000

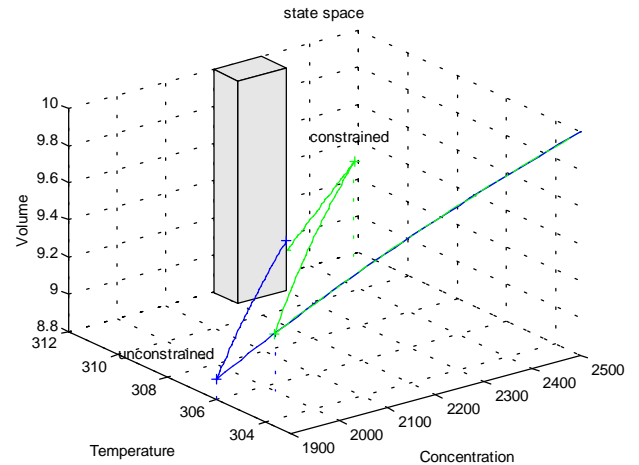


Figure 3. the state space

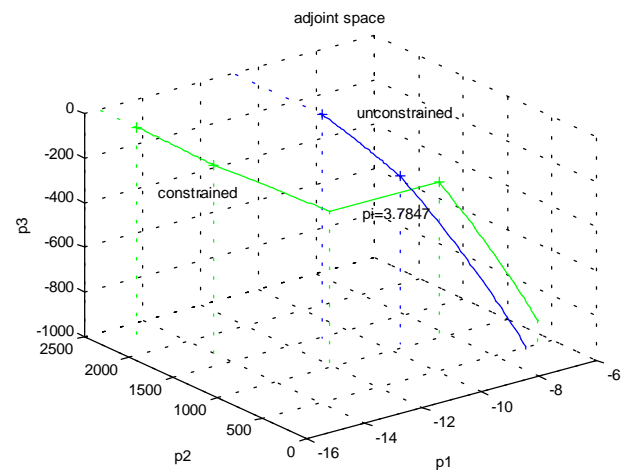


Figure 4. the adjoint space

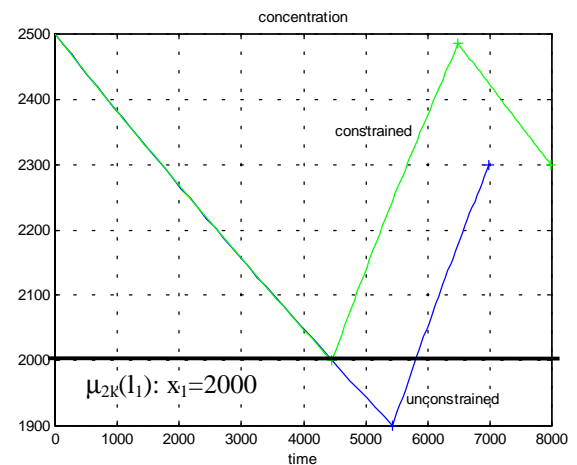


Figure 5. concentration versus time